

OUTDOOR CABINETS



F-rack

ZPAS
GROUP

solutions for connections



solutions for connections

ZPAS

GROUP

ZPAS Milestones – 47 years of experience

2019 – new investments in machinery

2018 – ZPAS celebrates its 45th birthday with all the employees

2016 – opening of an electrical assembly plant with an area of 9 000 m²
in Nowa Ruda – Drogosław at Piłsudskiego Street

2007 – opening of a production plant with an area of 3 500 m²
in Nowa Ruda – Drogosław at Górnicza Street

2007 – opening of a 10 000 m² serial production plant in Nowa Ruda – Słupiec

2003 – the Przygórze plant expanded with new production halls and automatic powder coating plant

1991 – transformation of the experimental plant into the Network Automation Manufacturing Plant (ZPAS) and privatization of the company – joint stock company established

1973 – the former steelworks “Barbara” and buildings of the Przygórze mine “Bolesław”,
decommissioned in 1971, become the seat for the Experimental Department of the Wrocław
Power Systems Institute

We are an innovative company, offering our customers comprehensive solutions for data communication, power engineering and automation.

Our products are used by companies such as General Electric, Siemens, ABB, Dell, Porsche, Homag and many others world leaders. Recently, we have launched a state-of-the-art electrical production plant. The area of 9 000 m² is a place for specialized production related to electrical prefabrication of cabinets and production of AHP heat pumps which is a world-wide unique cooling solution for outdoor cabinets.

Dynamic growth of the company also means taking care of the local community and the environment. ZPAS has always supported institutions of culture, sport and social development.

Piotr Baranowski
*President of the Board
of ZPAS S.A.*

” People power – the real engine of any business.
Good people are not just crucial to a business.
They are the business themselves!

Richard Branson



See the video:
zpas.pl/qr/f16

ZPAS PRODUCTION PLANTS



Przygórze
ZPAS S.A. Management Board Office, administration and design production plant



Nowa Ruda – Drogosław, Piłsudskiego Street
Manufacturing plant – electrical assembly



Nowa Ruda – Drogosław, Górnicza Street
Outdoor Enclosures Production Plant



Nowa Ruda – Słupiec, Spacerowa Street
Serial production plant and warehouse for finished products





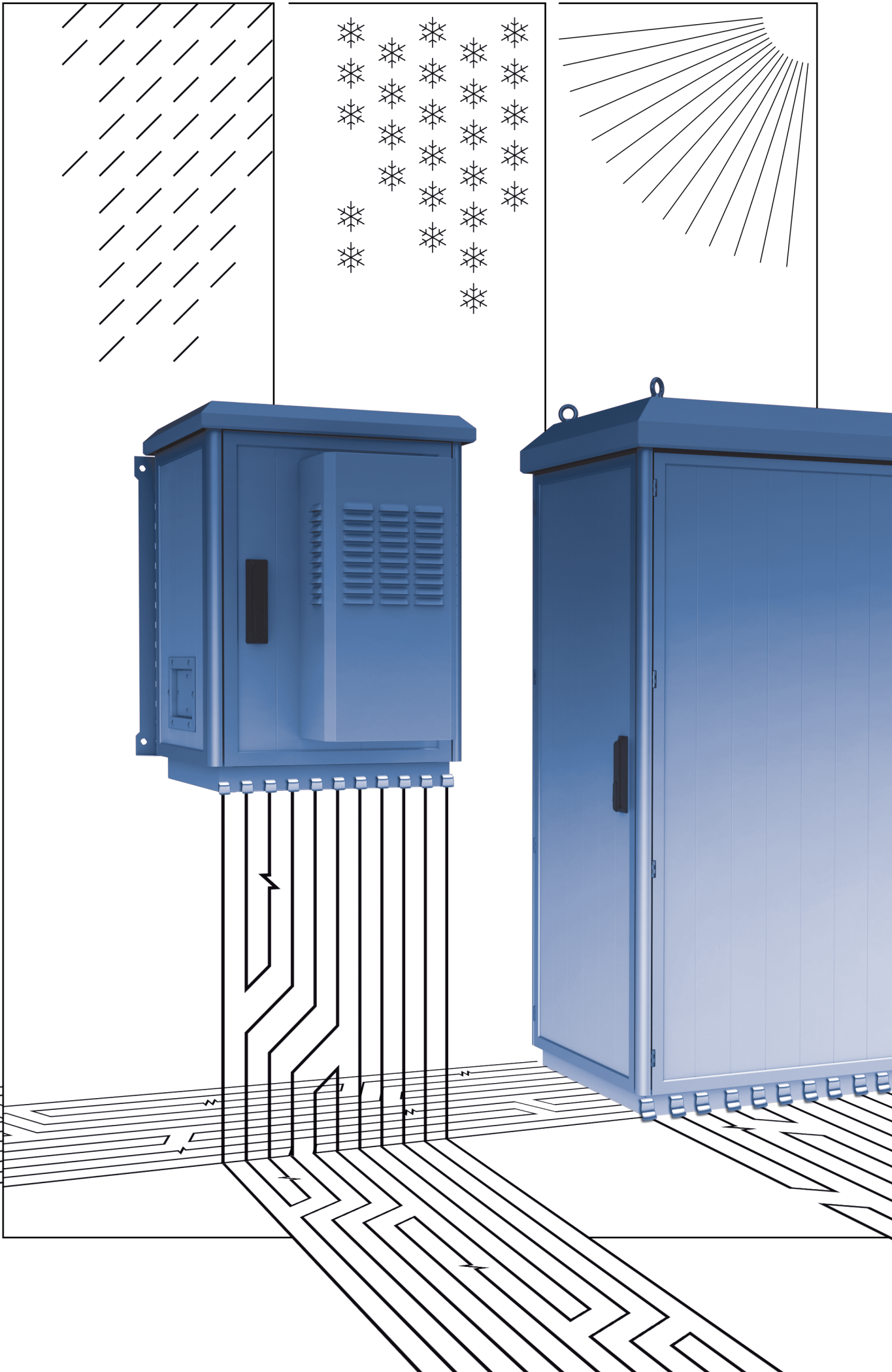
For standard indoor products, the manufacturer provides a 5-year guarantee for mechanical components.

Electrical and electronic components, as well as woodwork finishes (desktops and covers) are covered by a 2-year guarantee, provided that they are used as intended and serviced in accordance with the manufacturer's instructions.

For outdoor and custom-made products, the guarantee is determined individually.

QUALITY AND ENVIRONMENTAL MANAGEMENT SYSTEM





OUTDOOR CABINETS

General information	8
Design	10-15
Technical data	10
Framework	11
Doors, side panels	12
Standard roof	13
Roof in special configuration	13
Dimensions	14
Ventilation	16-19
Air-conditioning	20-24
Air-conditioners	20
Reversible air heat pump	22
Tests	25-27
Climatic tests	25
Screening efficiency tests	26
Acoustic tests	27
Supplementary accessories	28-38
Swing frame	28
Shelves	29
Partition and cable entry	30
Door switch and door stop	31
Handles for mounting of cabinet	32
Thermostat	33
Heater	33
Guaranteed power supply	34
Impulse power supply 48 V	35
Microprocessor power control panel	35
Insulating base	36
Voltage distribution panels	36
Concrete foundations	37
Frame for concrete	37
Base for plinth	38
Plinth with adjustable height base	38
SZD cabinets in accordance with EMC standard	39
Appliances in subscribers' access systems	40-42
Battery section	40
Chamber of devices	41
Distribution section	42
Energy section	42
Cabinets for power industry	43
Cabinets adapted for fiber optic systems	44
Cabinets adapted for power supply systems	45
Extension of outdoor cabinets	46
Custom solutions	49
Cabinets made of aluminium sheet	51
Cabinets made of stainless steel sheet	51



GENERAL INFORMATION



The use of outdoor cabinets

The main task of outdoor access cabinet is full protection of installed equipment. The cabinet fulfils the requirements of protection against negative influence of environment (rain and snow falls, sun, dust etc) and vandalism. Another very important task of SZD cabinets is providing specified climatic conditions which depend on installed equipment.

The construction of SZD cabinet enables optional arrangement of inside equipment. It makes possible to use SZD cabinets not only in access systems, but also in each case where the protection of outdoor equipment working in extreme conditions is very important. SZD cabinets produced by ZPAS have been already used in telecommunication industry, on ships, platforms, stamping press and intermediate pumping gas stations, heat and power stations, power industry plants, refineries, cement plants, for protection of machinery for outdoor lightening operating etc.



GENERAL INFORMATION



--

General information OUTDOOR CABINETS
--

ZPAS 009

DESIGN



TECHNICAL DATA

Material

- Cabinets framework - aluminium profile,
- Side panels and doors - aluminium profile,
- Roof (internal mantle) - 1.5 mm thick aluminium sheet,
- Roof (external mantle) - alternatively stainless steel sheet, Al-Zn coated (aluzinc) steel sheet or aluminium sheet.
- and plinth

Surface finishing

- Aluminium profiles of the framework and aluminium frames of side panels and doors: Anodised (in EMC version chromate coated and powder painted in RAL 7035)
 - Aluminium profiles of side panels and doors: Chromate coated and powder painted in RAL 7035
 - Internal mantle of the roof: Natural aluminium
 - Plinth and external mantle of the roof: Powder painted in RAL 7035
- In EMC version of the cabinet conductivity between each elements of the construction is ensured.

Protection Degree

Standard cabinets have got protection degree IP 54 in accordance with EN 60529. If required it can be increased up to IP 55.

Note:

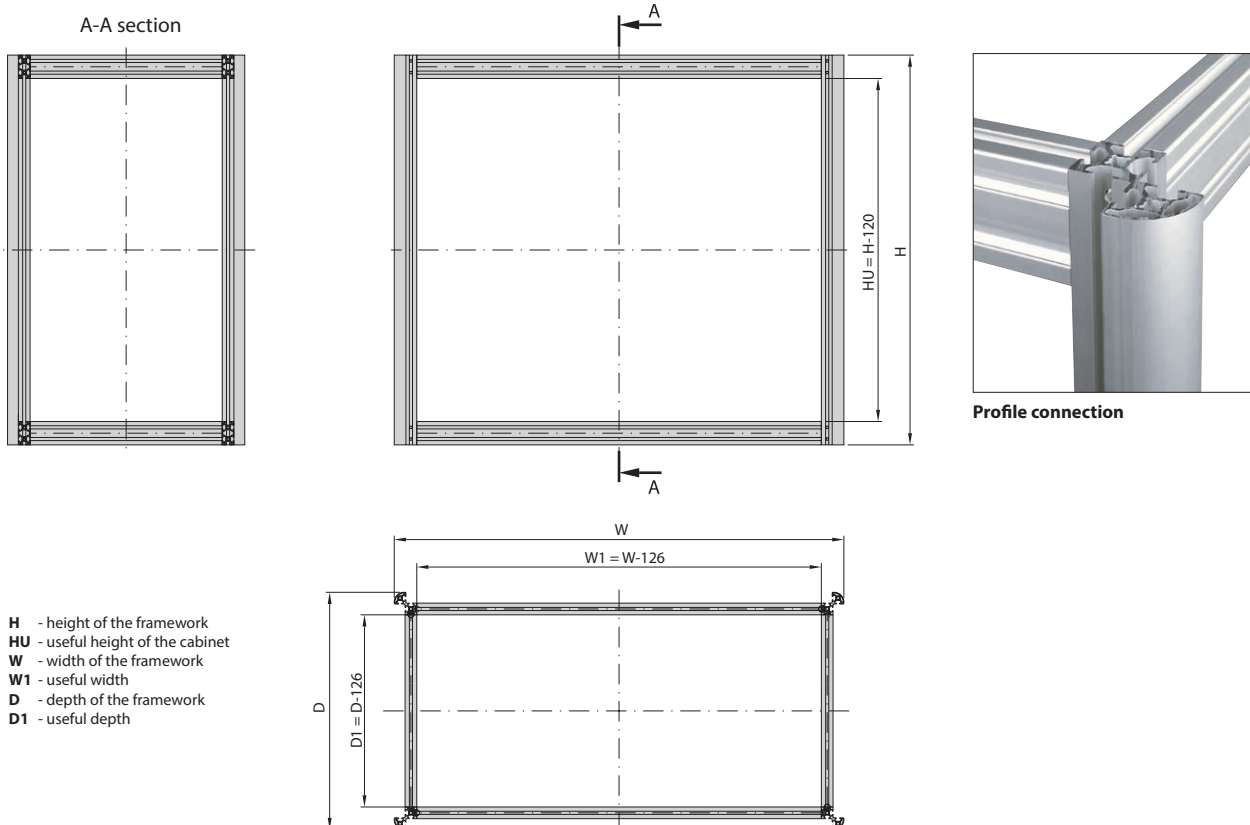
ZPAS reserves the rights to implement changes in construction. All technical solutions used in construction of SZD cabinets are reserved in Patent Office of Poland.

Framework

Supporting structure of the cabinet is the framework made of aluminium profiles, which are joint together by adaptors. In profiles there are special ducts, which enable the assembly of swing frame or optional creation of supporting structure for mounting equipment. The framework of the cabinet is in standard set on the plinth. The height of the plinth depends on customer's request: from 40 to 300 mm.



Framework of SZD cabinet set on the plinth



- H** - height of the framework
- HU** - useful height of the cabinet
- W** - width of the framework
- W1** - useful width
- D** - depth of the framework
- D1** - useful depth

DESIGN

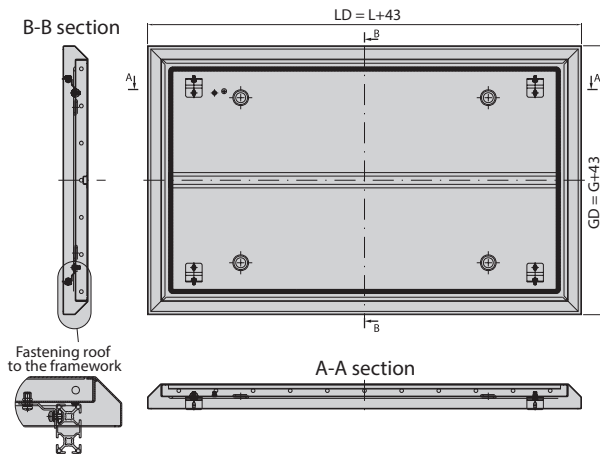
**Doors, side panels**

Doors and side panels of SZD cabinets are made of aluminium rail-profiles which are fastened together. The aluminium profiles make double ventilation wall. In the cabinet there are mounted two-point rod-latch locks. The door handle is made of zinc and aluminium alloy. On customer's request it is possible to have optional type of patent insert (ABLOY, KABA, EMKA, etc). It is possible to make special opening for temporary cable entry (e. g. from outside power supply unit).



Standard roof

Standard roof for SZD cabinets is made of two mantles of 1.5 mm thick sheet steel. Between the mantles there is a gap, which enables to carry away accumulated condensation water.



Roof in special configuration

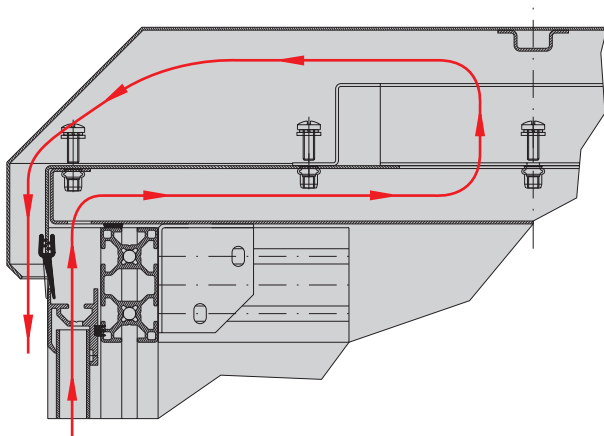
When it is necessary to cool the cabinet not only by ventilating through side panels and doors but also additional cooling system, it is possible to use special roof made of three mantles of sheet steel. This solution creates two air chambers in one of them it is possible to fasten fan units which increase the airflow.

Applying two-chambers roof causes, that the total height of the cabinet is increased by 100 mm.

Additionally, it is possible to fix lifting eyes into the roof.



A part of roof in special configuration



DESIGN

Dimensions of SZD cabinets

The SZD cabinet has a modular design. The main part of the cabinet is made of panels (which are fastened by latches) and aluminium profiles. Both panels and profiles can be cut to any length. This type of design makes it possible to achieve the desired cabinet dimensions. **Every cabinet is designed and manufactured on individual request (together with interior installation – it is possible to create all types of partitions and supporting structures of the cabinet).**

As a standard, the technology allows for the manufacture of cabinets with single or double leaf doors.



STANDARD DIMENSIONS OF CABINETS WITH SINGLE LEAF DOOR

External width W [mm]	Internal width W1 [mm]	External depth D [mm]	Internal depth D1 [mm]
409	283	409	283
509	383	509	383
609	483	609	483
709	583	709	583
809	683	809	683
1009	883	1009	883



STANDARD DIMENSIONS OF CABINETS WITH DOUBLE LEAF DOOR

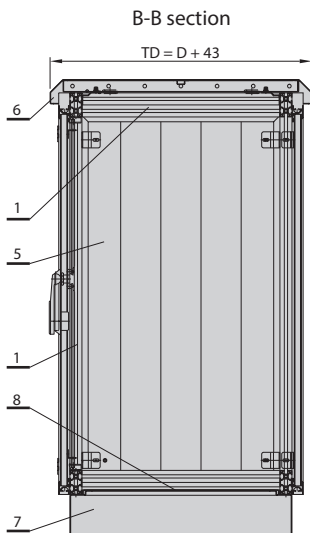
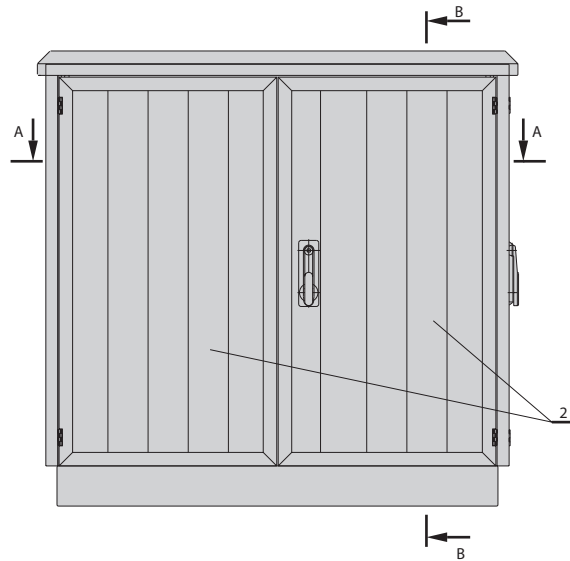
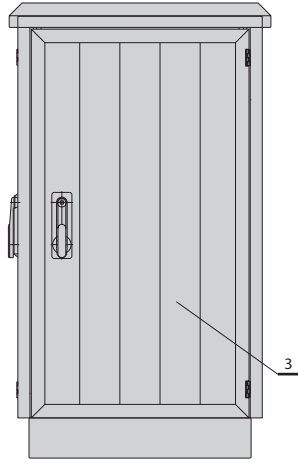
External width W [mm]	Internal width W1 [mm]	External depth D [mm]	Internal depth D1 [mm]
1154	1028	409	283
1254	1128	509	383
1354	1228	609	483
1453	1328	709	583
1554	1428	809	683
1654	1528	1009	883



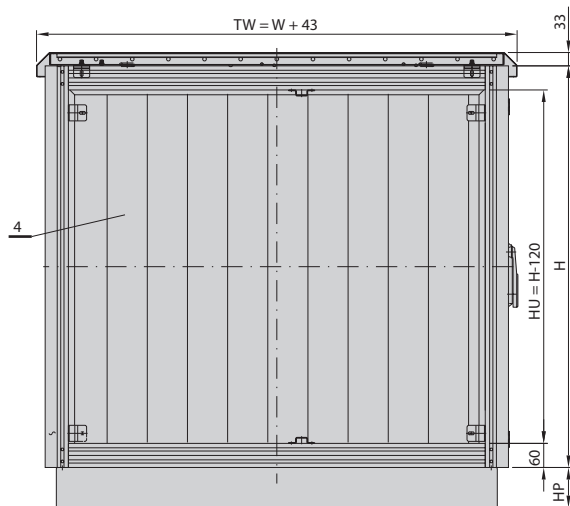
MULTI-DOOR CABINETS

On request, we can deliver multi-door cabinets.

DESIGN



Front view without the door



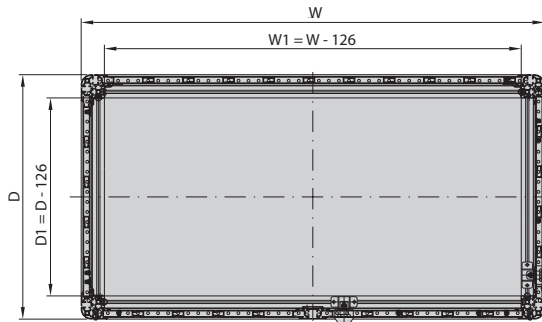
Height of the plinth HP - by customer's needs

DESIGN

- 1. Framework
- 2. Double-leaf front door
- 3. Side door
- 4. Rear panel
- 5. Side panel
- 6. Roof
- 7. Plinth
- 8. Bottom plate

- TD** - total depth of the cabinet
- D** - depth of the framework
- D1** - useful depth of the cabinet
- TW** - total width of the cabinet
- W** - width of the framework
- HP** - height of the plinth
- W1** - useful width of the cabinet

A-A section



Note:

The cabinets are available in any height.

For non-standard cabinet sizes, the way of calculating external dimensions is shown in the illustration.

VENTILATION

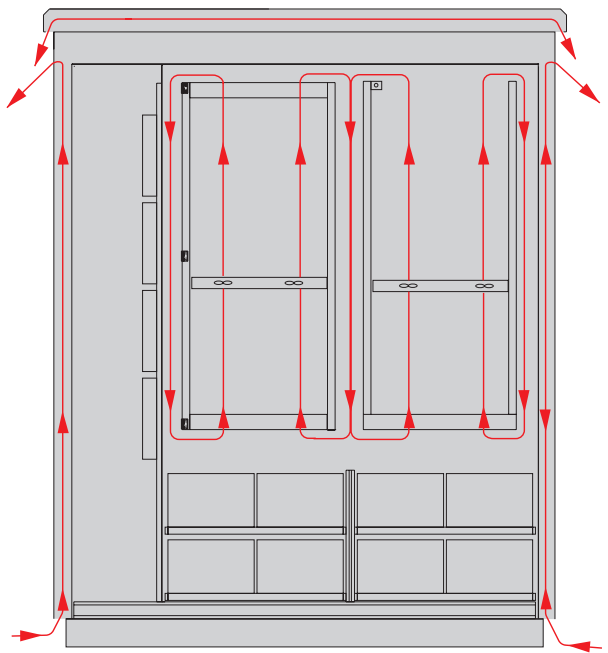


Fan unit with three cooling fans and thermostat

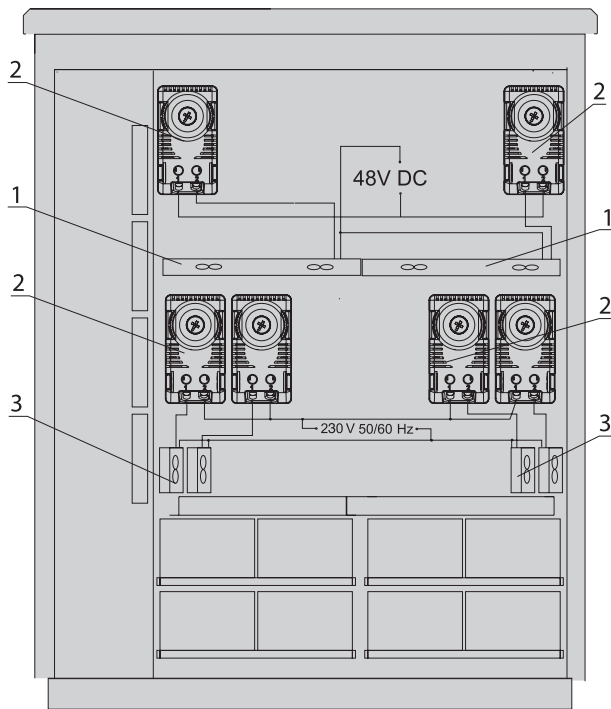
Ventilation with forced internal and free external air circulation

Fan units are mounted inside SZD cabinet in order to shorten time of carrying away heat dissipation emitted by equipment installed in the cabinet. Fan units cause faster air movement inside the cabinet and in the cabinet's walls. In case of low temperature the system of heaters joint with thermostats is applied. Above solutions enable failure-free operation of access systems.

DIAGRAM OF AIR FLOW



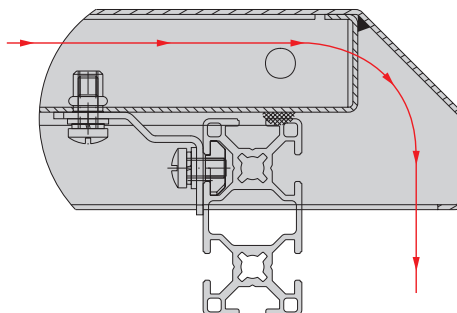
PICTORIAL DIAGRAM OF SUPPLYING FAN UNITS AND HEATERS



DESIGN

- 1. Fan unit
- 2. Thermostats
- 3. 400 W heaters with fan 220 V, 50/60 Hz

AIR FLOW IN STANDARD ROOF



VENTILATION

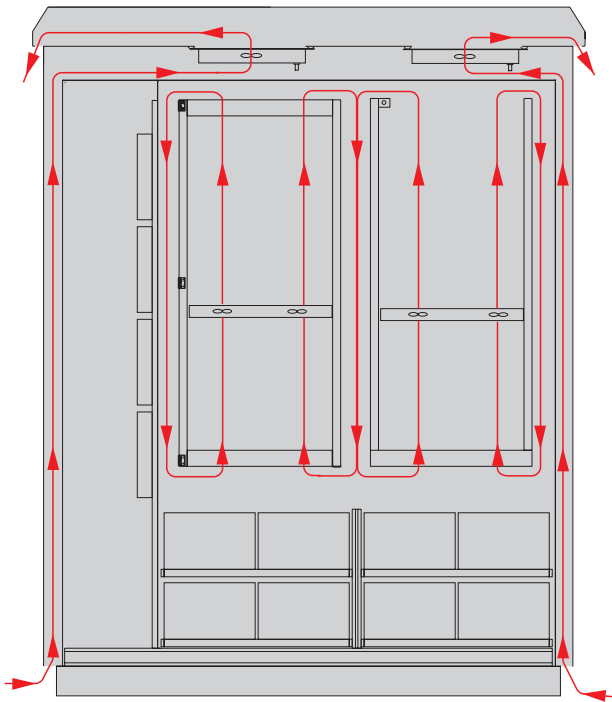
Ventilation with forced internal and external air circulation

In cabinets which are endangered of strong solar radiation, it is recommended to use ventilation with double air circulation. In this solution, air circulates inside the cabinet and additionally flows between the double walls of the cabinet. Moreover, circulation of external air is forced by fan units mounted in the roof. In case of low temperature the system of heaters joint with thermostats is applied. Above solutions enable failure-free operation of access systems.

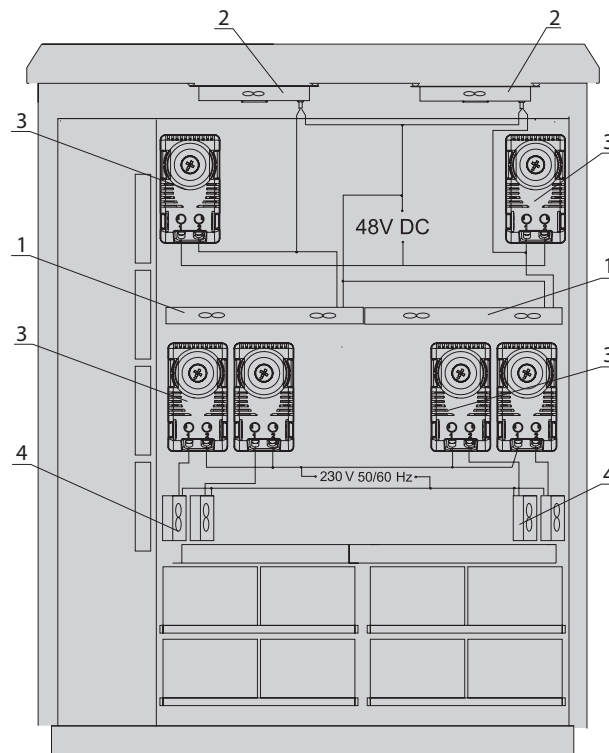


Fan unit with four cooling fans

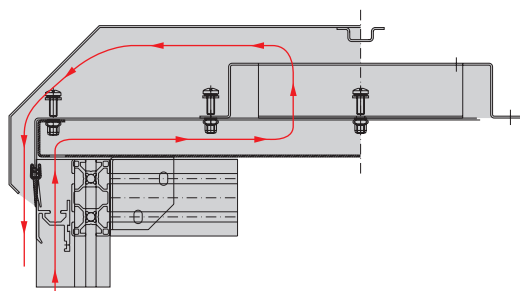
DIAGRAM OF AIR FLOW



PICTORIAL DIAGRAM OF SUPPLYING FAN UNITS, ROOF VENTILATORS AND HEATERS



AIR FLOW IN NON-STANDARD ROOF

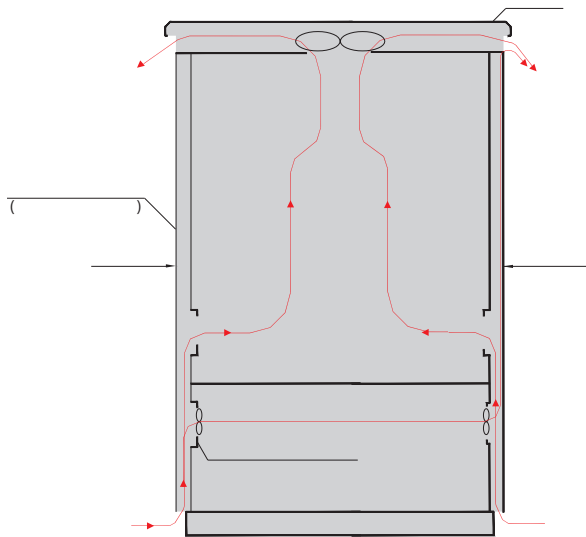


DESIGN

- 1. Fan unit
- 2. Roof ventilators
- 2. Thermostats
- 3. 400 W heaters with fan 220 V, 50/60 Hz

VENTILATION

PICTORIAL DIAGRAM OF AIR CIRCULATION IN THE CABINET WITH DIRECT VENTING

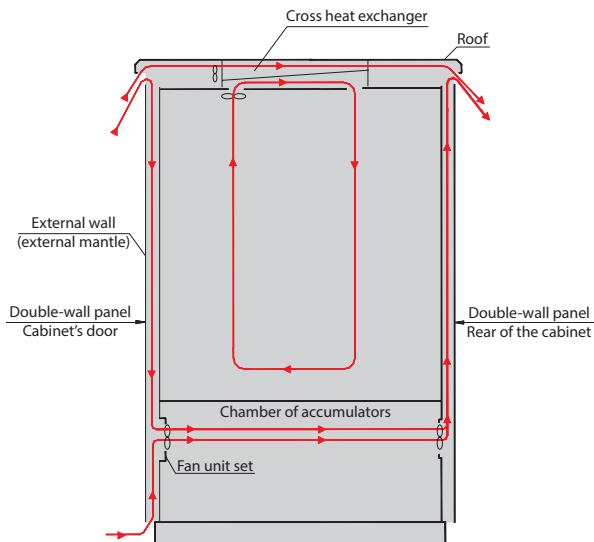


Ventilation based on use of heat exchanger and direct venting

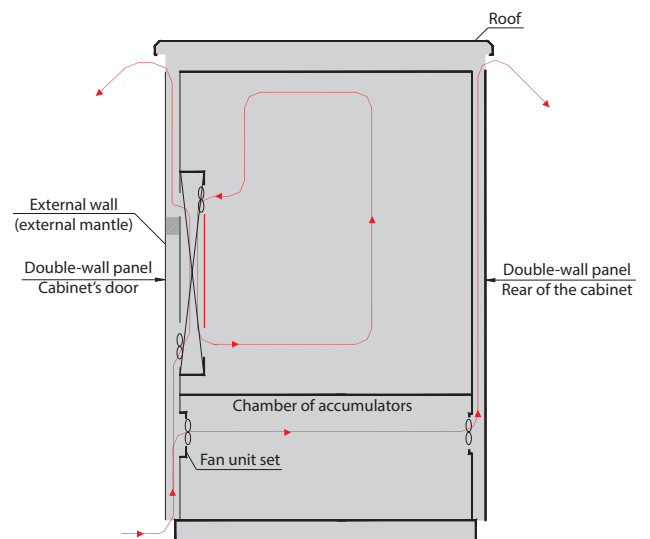
In order to intensify the cooling process in cabinets with installed equipment with high heat dissipation, there is solution based on cross heat exchanger. Heat exchanger is a type of radiator, where there are two air flows: warm from the inside of the cabinet (radiator's plates collect heat) and second from the outside of the cabinet (cooled by exchanger). Cross system of the heat exchanger enables to retain tightness of the cabinet and external and internal air flows do not mix together.

Another solution is direct venting of the cabinet, which is used when it is necessary to carry away lots of heat dissipation. In cabinet's roof or on the door there are mounted fans which pull external air (through double wall and filters system). External air goes through appliances which emit heat and is carried away outside by roof or perforations on the doors.

PICTORIAL DIAGRAM OF AIR CIRCULATION IN THE CABINET WITH HEAT EXCHANGER MOUNTED ON THE ROOF



PICTORIAL DIAGRAM OF AIR CIRCULATION IN THE CABINET WITH HEAT EXCHANGER MOUNTED ON THE DOOR



VENTILATION

Cabinet with heat exchanger mounted in the door



Cabinet with heat exchanger mounted in the roof



Cabinet with direct venting



AIR-CONDITIONING



Air conditioner partially flush into the cabinet

Air conditioned SZD cabinets

Air conditioners are used when the required temperature inside of the cabinet is lower than ambient temperature. The power of air conditioners is selected according to pre-set climatic conditions, heat dissipation by active equipment and dimensions of the cabinet. On individual customer's request the air conditioners can be fixed inside or outside of the cabinet. In case of inside installation, they are usually fixed on the doors or side panels, what enables easy service access.



Air conditioners fixed inside of the cabinet

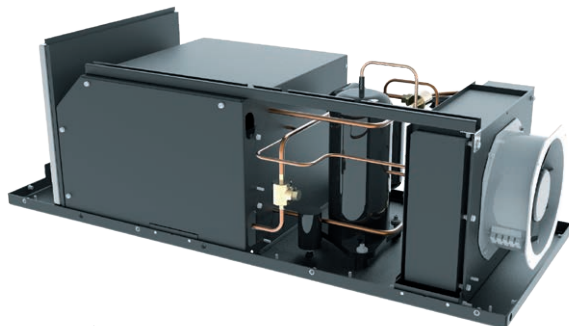
AIR-CONDITIONING



Air conditioners fixed outside of the cabinet

Cabinets air-conditioned with a reversible air heat pump

The reversible air heat pump not only serves for conventional air conditioning unit, but also as a heating system. Thanks to this, it can maintain a set temperature and humidity in the cabinet all year round, while allowing lower energy consumption than when using an air conditioner or electric heaters.



AHP_35_Ti
Reversible Air Heat Pump
ZPAS PRODUCT

See the detailed description on pages 22-24.

AHP_35_Ti REVERSIBLE AIR HEAT PUMP



SZD outdoor cabinet with AHP_35_Ti installed in the roof



SZD outdoor cabinet with AHP_35_Ti installed on the side panel

This unit has been created as a response to market needs for maintaining working conditions in outdoor data communication cabinets and power cabinets.

The operational principle is based on thermodynamic transformation which allows for a modern, maintenance-free, highly efficient source of cold and heat to be built.

The unit's operational algorithm is determined on the basis of temperature and humidity measurement inside the data communication cabinet. The unit is so efficient that it can maintain the set temperature from 10 to 40 °C and a relative humidity from 32 to 72 % beyond the point of condensation. With the reversing valve, the summer season's cooling can be easily switched to heating for the winter.

The unit periodically forces air circulation in order to reduce high temperature areas (annihilation of hot spots) caused by different device installation densities inside the cabinet.

Optionally, the unit can be protected against loss of primary 230 V power supply. Thanks to the inverter and the capability to switch to 48 V backup power from the cabinet's power station (if installed), the unit can continue cooling by switching to the heat exhaust mode without using a compressor. This solution eliminates the use of external valves, dampers or louvers which compromise the cabinet's integrity.

This unique use of thermodynamic transformation is patented for ZPAS.

The unit uses a microprocessor system for remote control and monitoring in order to achieve high cooling and heating efficiency in continuous operation with a follow-up adjustment of operational factors while minimizing energy and maintenance costs.

The unit ensures proper operation in ambient conditions from -25 to +42 °C. Power reserve allows for short-term operation should basic parameters be momentarily exceeded. The control and measurement system informs the user about the unit's status and associated alarms online. It also allows for changing the parameters remotely and certain on-off service operations. Operating parameters are stored in the unit's internal memory in the form of characteristics up to one year.

Benefits of using a reversible air heat pump

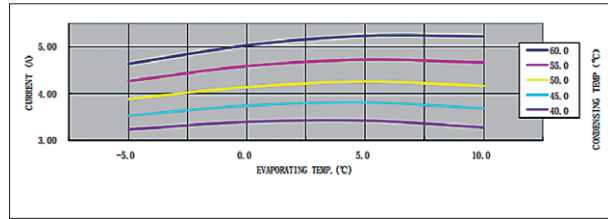
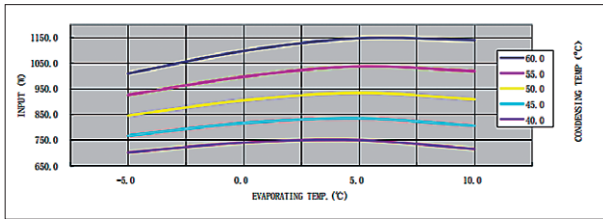
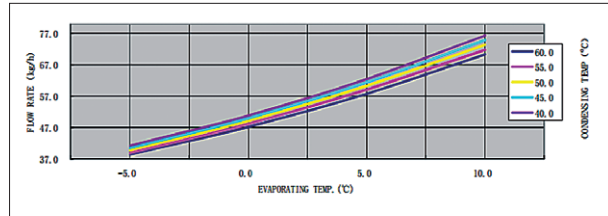
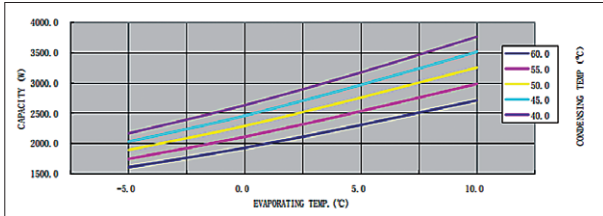
- a single device for year-round maintenance of desired temperature and humidity inside the cabinet while using very little electricity of about 1200 kWh a year;
- ensure optimal thermal conditions inside the cabinet after the primary power outage until power comes back by switching to passive cooling with minimum power consumption of 250 W – the "small passive" process – the innovation patented for ZPAS;
- high energy efficiency ratio COP 3-5 for heating and cooling;
- IP 55 protection ensured without the need for external intermediary devices such as dampers and louvers;
- sound pressure level 60 dB for maximum efficiency (optional adjustable in day/night mode);
- total reduction of the cost of ownership through complete remote control and monitoring.



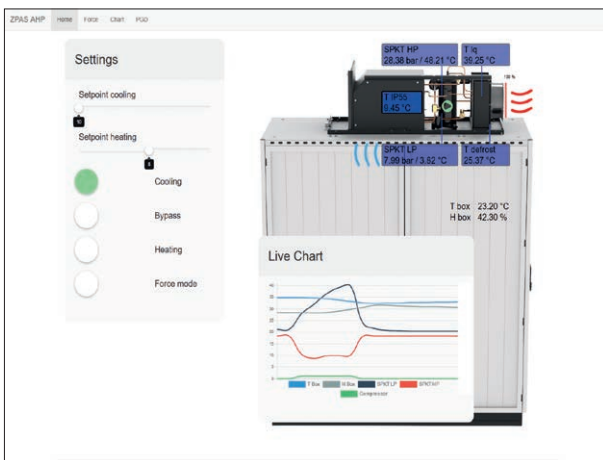
See the video:
zpas.pl/qr/f14

REVERSIBLE AIR HEAT PUMP AHP_35_Ti

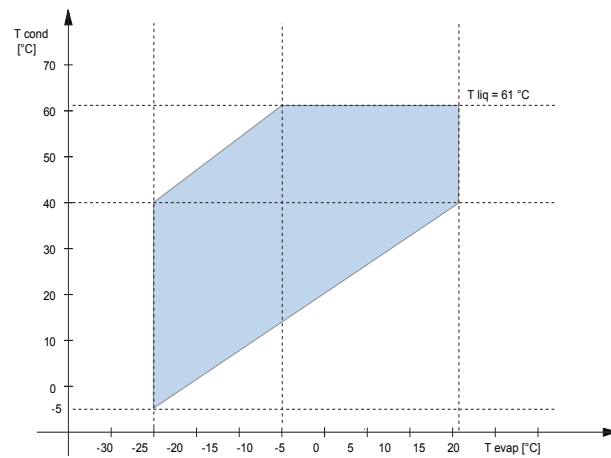
Characteristics of efficiency, power, flow and current as a function of the evaporation temperature



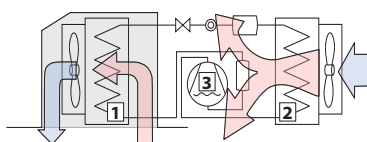
An example of remote unit monitoring and control



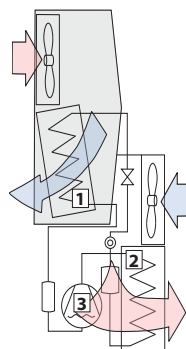
Working zone of heat pump AHP_35_Ti when heating power of devices installed in the cabinet is 2 kW and ambient temperature is 35 °C



Cabinet cooling circuit



AHP_35_Ti installed in roof of cooled cabinet



AHP_35_Ti installed on side panel of cooled cabinet

- 1 – heat exchanger as a vaporiser
- 2 – heat exchanger as a condenser
- 3 – compressor

Basic working parameters

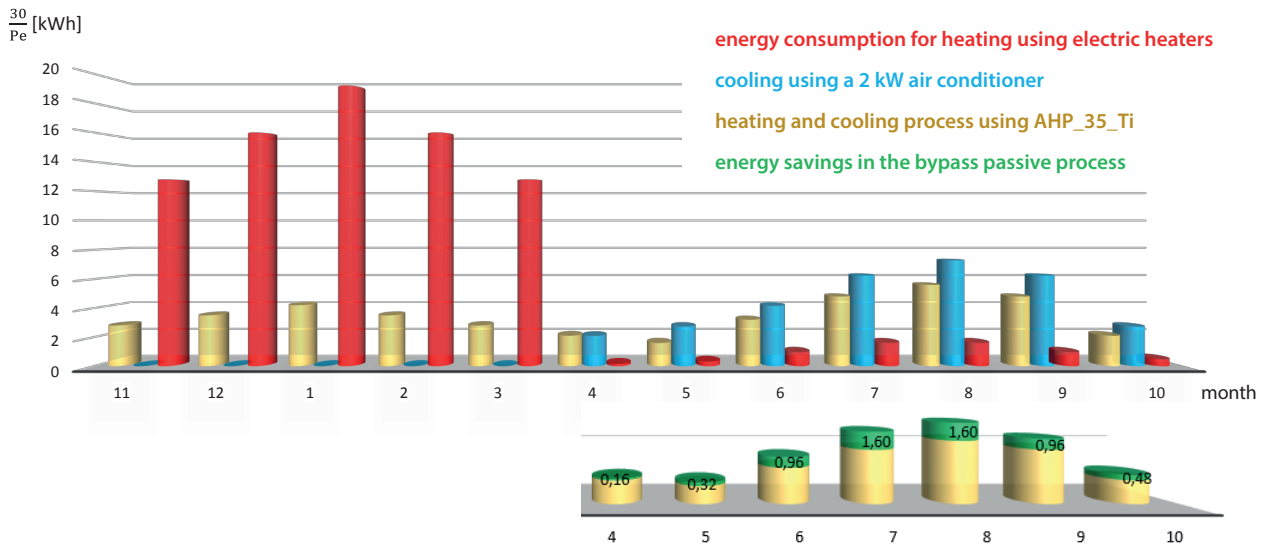
Outdoor temperature	from -25 to +42 °C
Outdoor humidity	from 20 to 90 %
Heating power	6,6 kW (heating mode)
Cooling power	3,5 kW (cooling mode)
Sound pressure	60 dBA
Power consumption	800-1000 W
COP	3-5 (depending on the operating conditions)

AHP_35_Ti REVERSIBLE AIR HEAT PUMP

Comparison of the annual electricity consumption for heating and cooling an outdoor cabinet using a standard solution (heater + air conditioner) and the AHP_35_Ti system

STANDARD (electric heaters and an air conditioner)
 $Pe_s = 3219 \text{ kWh} = 2506 \text{ kWh} + 713 \text{ kWh}$
 electric heaters + air conditioner

SYSTEM AHP_35_Ti (reversible heat pump)
 $Pe_{AHP} = 1206 \text{ kWh}$



Acoustic test results for SZD outdoor cabinet with AHP_35_Ti

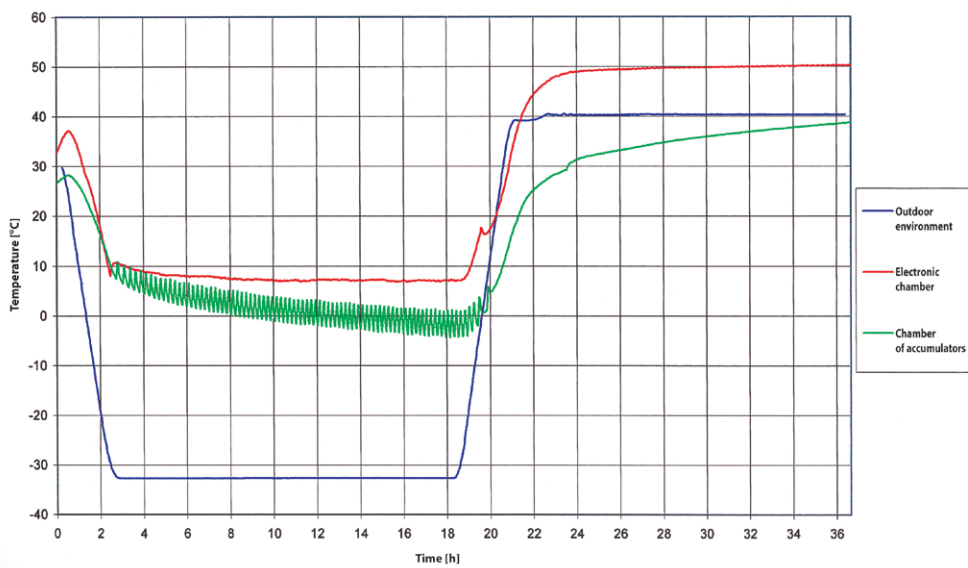


Climatic tests

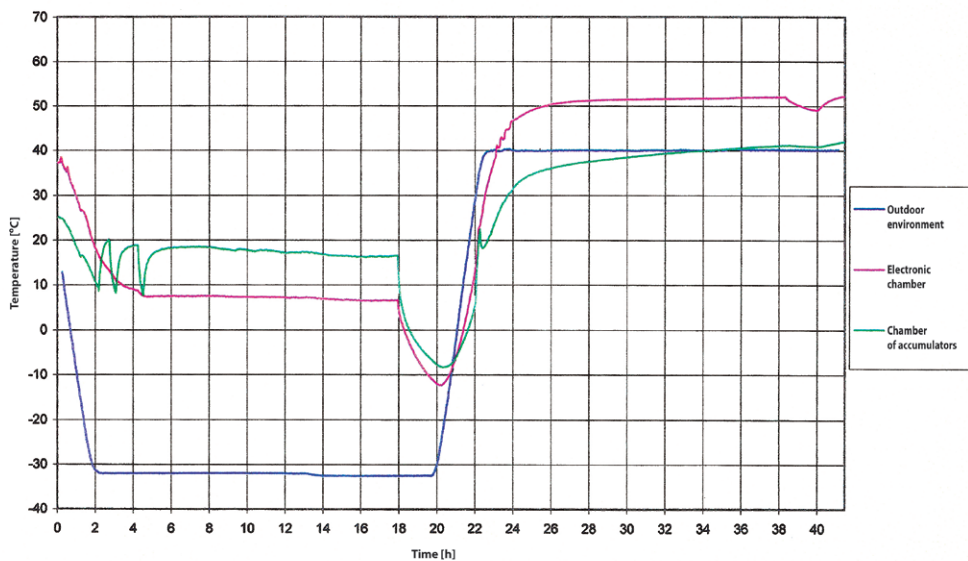
SZD cabinets equipped with access systems of different suppliers (Siemens, Ericsson, DGT, Ascom) have been climatic tested at Laboratory of Telecommunications Accessories and Devices Research in Szczecin. SZD cabinet was placed in climatic chamber, where it was first tested for 12 hours in temperature -33 °C and then for 12 hours in temperature +40 °C.

Below, there are some climatic diagrams.

AVERAGED TEMPERATURES IN ELECTRONIC CHAMBER AND CHAMBER OF ACCUMULATORS' BATTERY



AVERAGED RUN OF TEMPERATURE IN ELECTRONIC CHAMBER AND CHAMBER OF ACCUMULATORS' BATTERY WITH TESTS OF FAILURE POWER SUPPLY OF THE CABINET



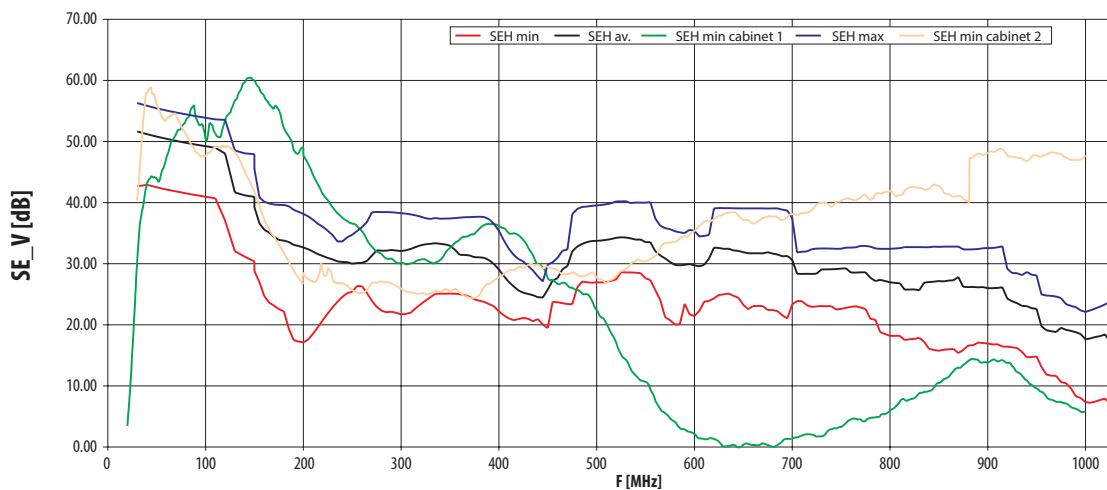
TESTS

Screening efficiency tests

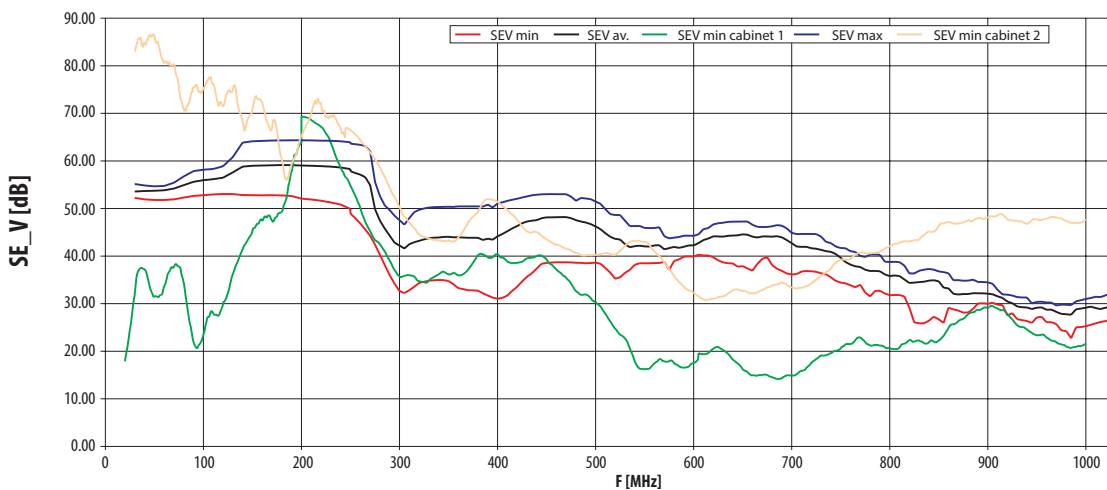
SZD cabinet was subjected to screening efficiency tests at the Telecommunication and Acoustic Laboratory of the Institute of Technology in Wrocław. On the basis of measurements, the cabinet's screening efficiency was specified in the magnetic field's frequency range of 100 kHz up to 1000 MHz:

- a) Screening efficiency in the frequency range of 100 kHz up to 30 MHz
 - for horizontal polarisation is included in the following limits: from 15 dB to 26 dB (average value varies from 18 dB to 22 dB),
 - for vertical polarisation is included in the following limits: from 21 dB to 44 dB (average value varies from 32 dB to 40 dB).
- b) Screening efficiency in the frequency range of 30 MHz up to 1000 MHz
 - for horizontal polarisation is included in the following limits: from 55 dB to 5 dB (average value varies from 52 dB to 19 dB),
 - for vertical polarisation is included in the following limits: from 65 dB to 23 dB (average value varies from 59 dB to 29 dB).

CABINET'S SCREENING EFFICIENCY FOR THE HORIZONTAL COMPONENT OF THE ELECTRIC FIELD



CABINET'S SCREENING EFFICIENCY FOR THE VERTICAL COMPONENT OF THE ELECTRIC FIELD

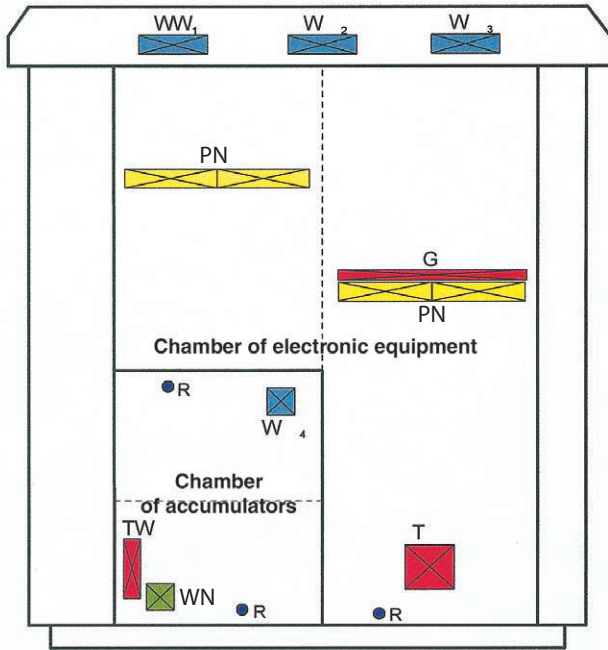


Acoustic tests

The SZD cabinet with specified quantity of fans and heaters (in accordance with the below drawing) have been tested for checking the noise emission of the cabinet.

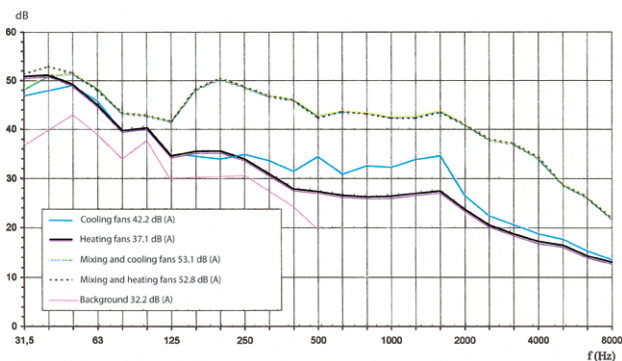
The diagrams below shows an example of the vector field distribution for sound intensity, and spatial radiation of acoustic energy in the front and rear of the cabinet.

PLACES OF FANS IN TESTED CABINET

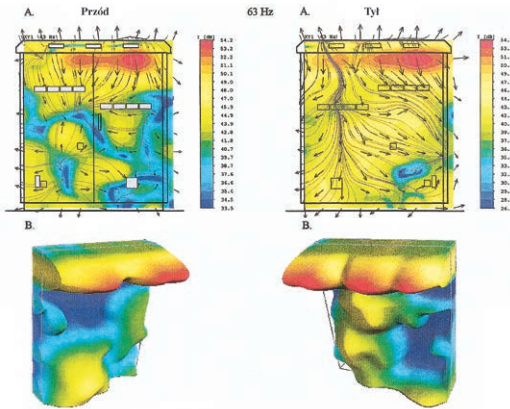


- WW₁, WW₂, WW₃** - exhaust fans, placed symmetrical in the upper part of the cabinet under the roof
- WW₄** - exhaust fan
- WN** - downcast fan
- PN** - fan units mixing air inside the cabinet
- TW** - thermo fans
- G** - heater of transmission shelf
- R** - temperature controllers

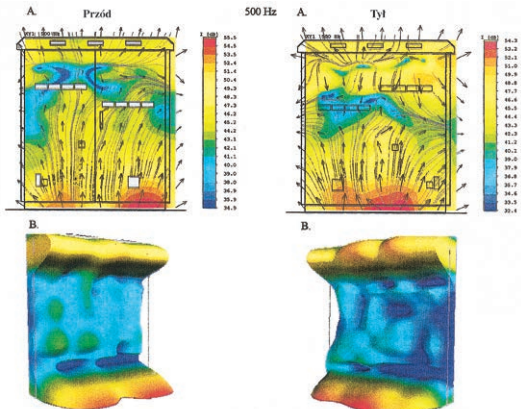
THE LEVEL OF NOISE EMITTED BY TESTED SZD CABINET (average values from 11 measuring points)



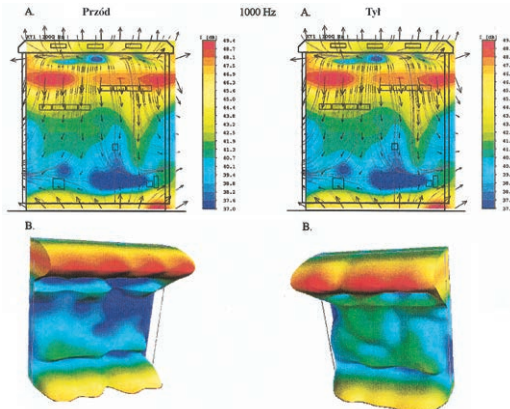
Sound diffusion for 63 Hz



Sound diffusion for 500 Hz



Sound diffusion for 1000 Hz

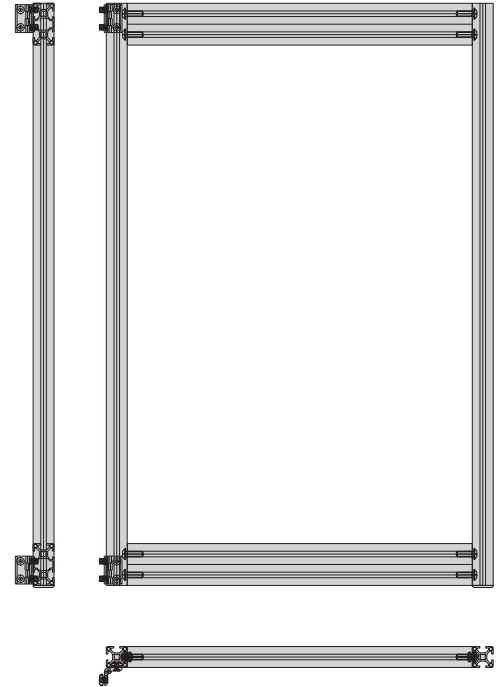
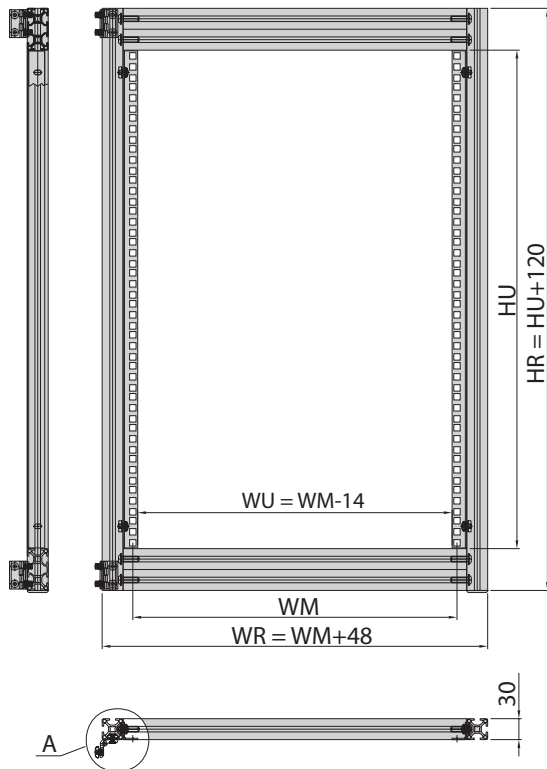


SUPPLEMENTARY ACCESSORIES

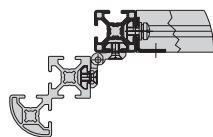


Swing frame

Double-section frame



Detail A:
frame fastening



WM = 456 (19") or 515 (21") - mounting width
 WU - useful width
 HU - useful height

The frames can be manufacture as single-section or double-section.
 In case of big loading there are used chest-like frame



Chest-like frame

SUPPLEMENTARY ACCESSORIES

Shelves

Shelves for mounting batteries of emergency power supply are made of stainless steel. Dimensions of shelf depend on quantity of mounted batteries are determined by customer's request.



Fixed and pull out shelf

SUPPLEMENTARY ACCESSORIES



Partition and cable entry

The partition divides the chambers of the cabinet. It is made of aluminium sheet. In the partition there can be different types of cable entries: foam cable openings, rubber gland seals, cable entries ROXTEC type.



Cable entry ROXTEC type



Cable entry made of rubber gland seals



Foam cable entry

SUPPLEMENTARY ACCESSORIES

Door switch and door stop

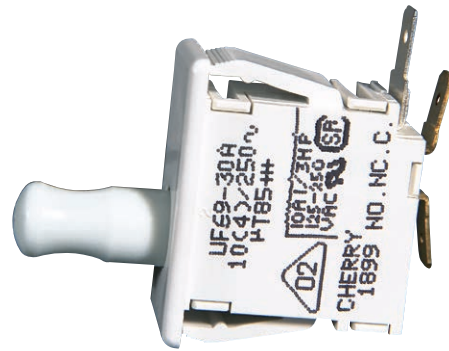
The 3-positioned door switch is mounted at cabinet's door, positions:

- pos. 1 - unstable pushed-in (door closed)
- pos. 2 - stable pushed out (door opened)
- pos. 3 - "service position", pushed in manually, stable (door opened)

Use only in circuits with safe (extra-low) voltage.

Example:

1. Cabinet's door closed
 - option I - open circuit
 - option II - closed circuit
2. Cabinet's door opened
 - option I - closed circuit
 - option II - open circuit
3. Cabinet's door opened "service" position
 - option I - open circuit
 - option II - closed circuit



3-positioned door switch



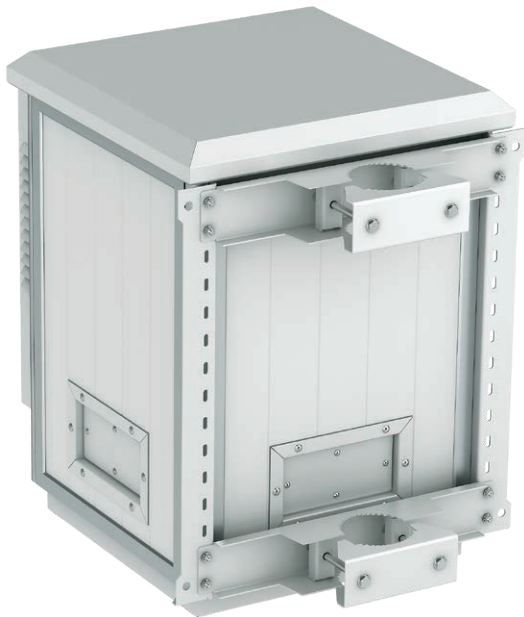
Door stop and door switch in cabinet with equipment



SUPPLEMENTARY ACCESSORIES

Handles for mounting of cabinet

Often, in case of small cabinets exists necessity to adaptation them to mounting directly on the wall or column. Then to the cabinet we mounted a special mounting handles.



Cabinet adapted for mounting on the column



Cabinet with wall mounting bracket

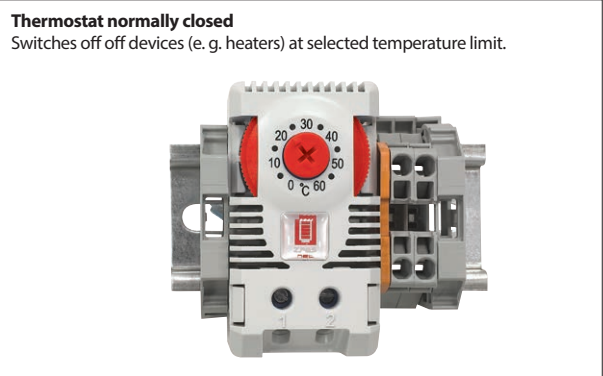
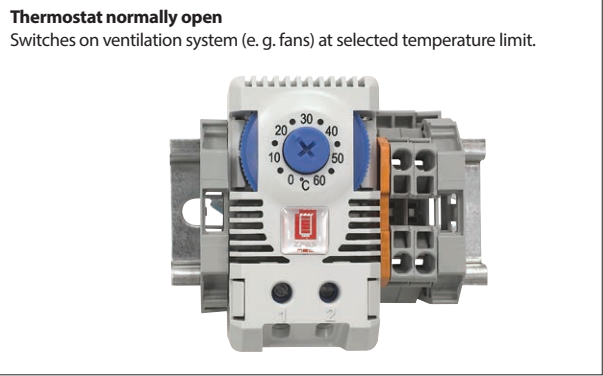
SUPPLEMENTARY ACCESSORIES

Thermostat

Thermostats are used for controlling fan units, heaters and heat exchangers, also can be used as a signal generator for monitoring the enclosure internal temperature.

TECHNICAL DATA

- Sensor element: thermal bimetal
- Temperature range: 0 - 60 °C, hysteresis ca. 7 K
- Contact types: snap action contact,
- Power carrying capacity: 6 A, 250 V AC
- Radio frequency interference: "N" (according to VDE 0875)



Heater

Compact heating device including heating element and fan.

TECHNICAL DATA

- voltage rating 230 V AC 50-60 Hz
- heating power (2 levels) 200/400 W
- fan capacity10 m³ /h
- protection degree IP 20
- dimensions 71 x 70 x 95 mm
- mounting bracket for DIN rail mounting



SUPPLEMENTARY ACCESSORIES

**Plinth base**

Foundation frame for the SZD outdoor cabinet, made of stainless steel.
Designed to be filled with concrete or backfilled with soil.

Plinth with height-adjustable base

A 600 mm high aluminium plinth for the SZD outdoor cabinet, with an extendable stainless steel foundation frame to be filled with concrete or backfilled with soil.



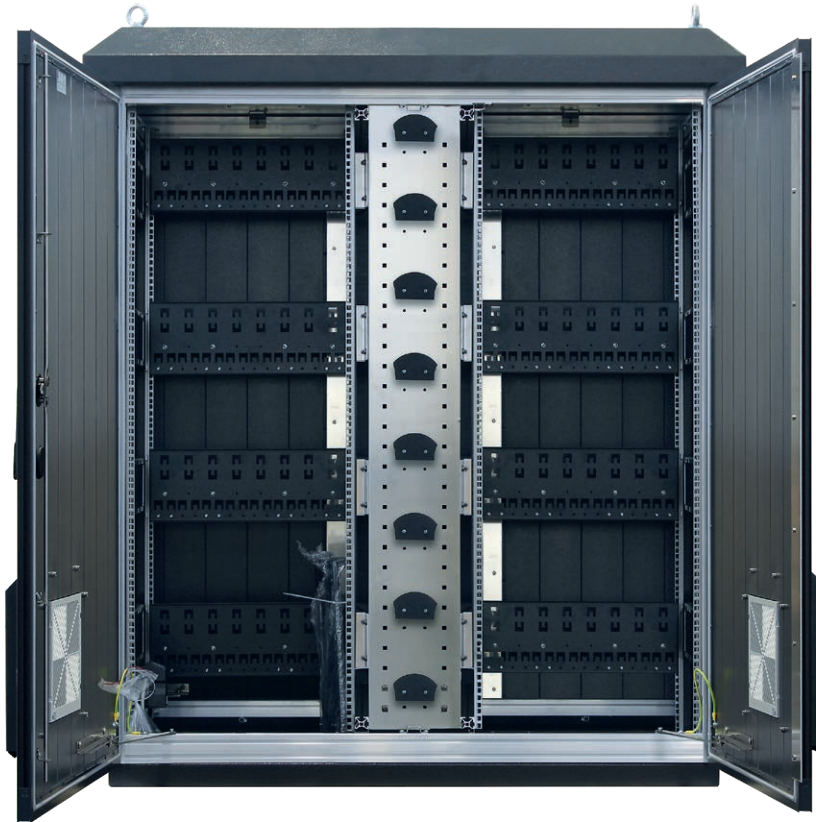
SZD CABINETS IN ACCORDANCE WITH EMC STANDARD

EMC shielded cabinets

EMC shielded cabinets are used when devices which are mounted inside the cabinet require protection in electromagnetic compatibility. Aluminium profiles used in the cabinet are additionally chromated. Special current conductive gasket is used in order to provide conductivity between each element of the cabinet (roof, plinth, side panels, door).



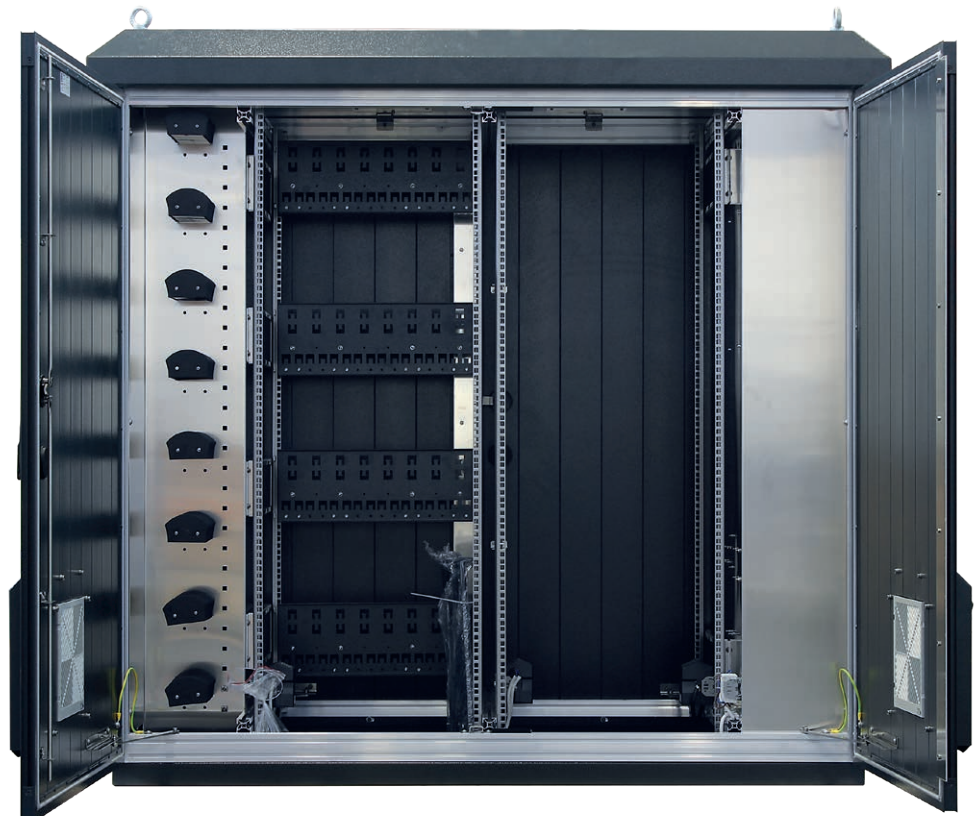
OUTDOOR CABINETS ADAPTED FOR FIBER OPTIC SYSTEMS



SZD cabinets can be equipped with special elements to lay and organize fibre optic cables.

The pictures show sample solutions – cabinets equipped with fibre optic cable tube distributors (mounted on 19" mounting profiles) and a vertical organizer with reserve reels.

It is possible to configure the cabinet for individual customer needs.



CUSTOM SOLUTIONS



SZD cabinets with a glass panel in the door



Mobile cabinet



CUSTOM SOLUTIONS



SZD cabinets with a glass panel in the door, mounting plate, swing frame and air conditioner



Cabinet based on standard SZD type; aluminium doors and side panels were replaced by aluminium sheet.

SZD cabinet for battery charger

OUTDOOR CABINETS MADE OF ALUMINIUM SHEETS

Outdoor cabinets made of aluminium sheets come in two types:

Single-wall cabinet – made of sheet metal with a thickness of 2 mm

Double-wall cabinet – outer jacket and metal sheet frame with a thickness of 2 mm, metal sheet inner cladding with a thickness of 1 mm or 1.5 mm (depending on the cabinet size).

All outdoor cabinets are custom-made. You can order a cabinet in size, with partition of cabinet's interior and supporting structure of your choice.



To ensure appropriate climatic conditions inside an enclosure, we use various types of heat removal systems (ventilating fans, heat exchangers, air conditioners), and the right number of heaters, depending on your needs.

To improve insulation, the cabinet's interior can also be lined with insulating foam.

The cabinets have IP 54 protection degree.

OUTDOOR CABINETS MADE OF STAINLESS STEEL SHEET



Outdoor cabinets made of aluminium od stainless steel sheets

OUTDOOR CABINETS

ZPAS 051